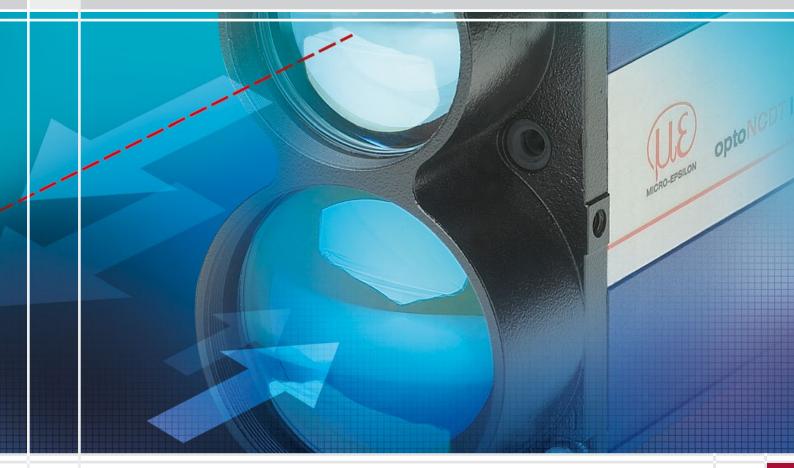
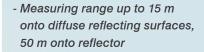


# More Precision

## optoNCDT ILR // Laser-optical distance sensors



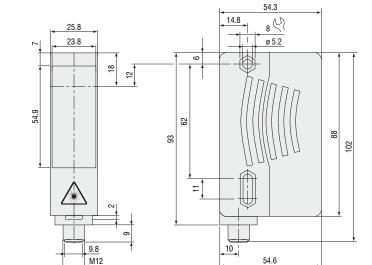
### optoNCDT ILR 103x/LC1



- Fast response time
- Compact design
- Excellent price/performance ratio

- IP67

The ILR103x/LC1 laser distance sensors operate according to the time-of-flight technology. Based on this technology, these sensors provide accurate, reliable and unambiguous as well as reproducible measurement results regardless of ambient conditions such as surface properties, dark colors or ambient light. The sensors use a measuring laser with laser class 1.





ILR103x: Adjust analog output and switching output via touch keys

Model		ILR1030-8/LC1	ILR1030-15/LC1	ILR1031-50/LC1
Article number		7112011.01	7112013.01	7112012.01
	black 10%	0.2 2.5 m	0.2 5 m	-
	gray 18%	0.2 3.5 m	0.2 6 m	-
Measuring range 1)	white 90%	0.2 8 m	0.2 15 m	-
	Reflector	-	-	0.2 50 m (ILR-RF250)
Repeatability			<3 mm	
Resolution			1 mm	
Linearity 2)			< ±20 mm	
Measurement frequency			100 Hz	
Light source		semiconductor laser (red 660 nm)		
Laser safety class	EN 60825-1:2007	Class 1		
Divergence		< 1.5 mrad		
Permissible ambient light		50,000 lx		
Operating temperature <sup>3)</sup>		-30 +55 °C (humidity 5 95 %, non-condensing)		
Storage temperature		-30 +70 °C		
Switching output		Q1/Q2 push-pull outputs		
Switching voltage		max. 30 VDC		
Switching current		max. 100 mA		
Analog output		4 20 mA (12 bit DA), short-circuit/overload protected		
Temperature stability		$\leq$ 0.25 mm / $^{\circ}$ C		
Power supply		10 30 VDC, class 2		
Connection		4-pin, M12		
Protection class		IP67		
Material	Housing	ABS plastics		
Materia	Window	plastic pane		
Weight			90 g	
EMC		complies with 2014/30/EU		
Accessories		page 10		

<sup>1)</sup> Depending on target reflectance, ambient light influences and atmospheric conditions

<sup>2)</sup> Statistical spread of 95% over the entire measuring range <sup>3)</sup> When crossing 0 °C additional heating may be required

#### Spot diameter ILR103x/LC1

ø10 mm	ø15 mm	ø50 mm
8 m	15 m	50 m

The ILR103x/LC1 sensors use a semiconductor laser of class 1. Laser class 1 devices require no special safety precautions.

They work with a semi-conductor laser with a wavelength of 660 nm in the (visible/red)

Laser power is <1 mW.

#### Accessories

Supply and output cable for ILR10xx series		
Art. no.	Designation	
2901232	PC1000-2	Length 2 m
2901233	PC1000/90-2	Length 2 m, 90° connector
2901234	PC1000-5	Length 5 m
2901235	PC1000/90-5	Length 5 m, 90° connector
29011248	PC1000-10	Length 10 m
2901268	PC1000/90-10	Length 10 m, 90° connector

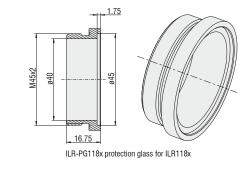
Accessories for ILR10xx series		
Art. no.	Designation	
7966001	ILR-RF250	Reflector film 250 x 250 mm
7966002	ILR-R250	Reflector 250 x 250 mm

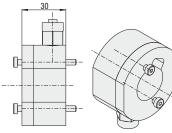
#### Supply and output cable ILR11xx Art. no. Designation 2901524 PC1100-3 Length 3 m 2901239 PC1100/90-3 Length 3 m, 90° connector PC1100-5 2901573 Length 5 m 2901235 PC1100/90-5 Length 5 m, 90° connector 2901236 PC1100/10 Length 10 m 2901241 PC1100/90-10 Length 10 m, 90° connector 2901237 PC1100/20 Length 20 m 2901242 PC1100/90-20 Length 20 m, 90° connector Length 30 m 2901238 PC1100/30 Length 30 m, 90° connector 2901243 PC1100/90-30 0323241 FC1100 Cable connector 0323242 FC1100/90 Cable connector, 90° (angled) 2901551 PC1100/90-3/RS232 Length 3 m, 90° connector, RS232

#### Profibus

Art. no.	Designation	
2901435	PBC1100-I/O-5	Profibus input and output cable, 5 m
2901436	PBC1100-I-5	Profibus input cable, 5 m
2901437	PBC1100-I-10	Profibus input cable, 10 m
2901438	PBC1100-O-5	Profibus output cable, 5 m
2901439	PBC1100-O-10	Profibus output cable, 10 m
0323310	PBFC1100	Profibus socket
0323311	PBMC1100	Profibus plug
0323312	PBLR1100	Profibus terminating resistor

Accessories	for ILR 118x / 1191 seri	es
Art. no.	Designation	
7966014	ILR-MP1191	Mounting plate for ILR1191
7966052	ILR aligning aid for ILR1191	Aligning aid for ILR1191
7966016	ILR-PT1191	Protection tube, 100 mm for ILR1191
7966019	ILR-RF118x	Reflector film 250 x 250 mm for ILR118x
7966020	ILR-MT118x	Mounting clamp for ILR118x
7966025	ILR-MP118x	Mounting plate for ILR118x
7966021	ILR-MTN118x	Slot nuts for ILR118x
7966022	ILR-FBV118x	Air purge collar for ILR118x
7966023	ILR-PG118x	Protective glass for ILR118x
7966024	ILR-FV118x	Filter adapter for ILR118x
2213025	IF2001/USB	RS422/USB converter





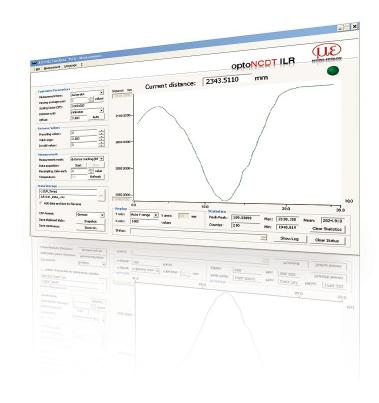
ILR-FBV118x air purge collar for ILR118x

#### Free setup and configuration software

The scope of supply includes software for easy sensor configuration. The settings can be implemented conveniently via a Windows user interface on the PC. The sensor parameters are transmitted to the sensor via the serial port and can also be saved if required. The software also contains a module which can display and store the measurement results. The sensor is connected to the PC via the sensor cable using a USB converter.

#### Free download

Download free of charge from www.microepsilon.com/download: software and driver for easy sensor integration in existing software.



#### Applications



Position measurement on gantry cranes Gantry cranes require multiple measurement tasks: Positioning of the trolley, detection and dimensioning of containers and monitoring of the minimum clearance between the cranes. The ILR1191 with a very large measuring range and low response time is designed for these measurement tasks.



Crash test speed measurement At acceleration of cars during crash tests, an ILR1191 measures the impact speed and deformation of the test vehicle.



Filling level measurement in silos Depending on the required accuracy, laser distance sensors determine the filling level of silos at up to four points. Based on these distances, the filling level is calculated.



Acquisition of coil diameters The quantity of steel wound on and off is monitored via the acquisition of coil diameters using laser probes.

### Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, distance and position



Optical micrometers and fiber optics, measuring and test amplifiers



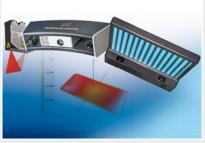
Sensors and measurement devices for non-contact temperature measurement



Color recognition sensors, LED analyzers and inline color spectrometers



Measuring and inspection systems for metal strips, plastics and rubber



3D measurement technology for dimensional testing and surface inspection



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